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<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>18504</b>
<b>Description:</b> Bearpaw Kit 19" x 16"	<b>Part Number:</b>	<b>K10007</b>
<b>Drawing:</b> K10007 rev. B	<b>Qty:</b>	<b>10</b>

Step	Location	Procedure	By	Date	qty																																												
1	EXPEDITING	Issue Work Order	<i>JS</i>	02.12.04	10																																												
2	EXPEDITING	Photocopy blue file: K10007 <i>CHG 002 CHG 003</i> D559-011, D572-011, <i>For KJ</i> D638-011 D678-011 <i>WIK B JS</i> type labels per PPP K10007 <b>(Bag Blue files separately)</b>	<i>JS</i>	02-12-12	10																																												
3	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>4 ✓</td><td>D2182B050</td><td>Rubber cushion</td><td><i>B18480</i></td></tr><tr><td>8 ✓</td><td>D2274</td><td>Radius block</td><td><i>B18378</i></td></tr><tr><td>2 ✓</td><td>D2435</td><td>Bearpaw</td><td><i>B18509</i></td></tr><tr><td>4 ✓</td><td>D2438</td><td>Clamp</td><td><i>B18027</i></td></tr><tr><td>8 ✓</td><td>D2529</td><td>Washer</td><td><i>B17520</i></td></tr><tr><td>8 ✓</td><td>AN4-15A</td><td>Bolt</td><td><i>M12207</i></td></tr><tr><td>8 ✓</td><td>AN4-17A</td><td>Bolt</td><td><i>M11045</i></td></tr><tr><td>16 ✓</td><td>AN960JD416</td><td>Washer <i>M11989</i></td><td><i>M12205</i></td></tr><tr><td>8 ✓</td><td>MS21042L4 ✓</td><td>Nut (or -4)</td><td><i>M11151</i></td></tr><tr><td>2 ✓</td><td>QS200M44S</td><td>Clamp</td><td><i>M12195</i></td></tr></tbody></table>	Qty	Part Number	Description	Batch	4 ✓	D2182B050	Rubber cushion	<i>B18480</i>	8 ✓	D2274	Radius block	<i>B18378</i>	2 ✓	D2435	Bearpaw	<i>B18509</i>	4 ✓	D2438	Clamp	<i>B18027</i>	8 ✓	D2529	Washer	<i>B17520</i>	8 ✓	AN4-15A	Bolt	<i>M12207</i>	8 ✓	AN4-17A	Bolt	<i>M11045</i>	16 ✓	AN960JD416	Washer <i>M11989</i>	<i>M12205</i>	8 ✓	MS21042L4 ✓	Nut (or -4)	<i>M11151</i>	2 ✓	QS200M44S	Clamp	<i>M12195</i>	<i>JS</i>	03-01-06 03-01-09 03-01-06 03-01-07	10 10 10 10
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4	QC	Inspect Level 4	<i>JS</i>	03-01-09	10																																												
5	STORES	Package and Identify as per PPP K10007	<i>JS</i>	03-01-13	10																																												
6	EXPEDITING	Close Work Order Inspection Level 21 Cost / part: <i>181.18 545 03/01/14 (10)</i>	<i>JS</i>	03-01-20	-																																												

Rev	Date	Change	Revised By	Approved
A	99.12.17	K10007 created for Bear paw kit (MPP 2000)	EC	
B	01.03.21	Added OH-58 paperwork (MPP 2092)	EC	
C	01.11.08	Revised Step 3 and Added Level 21	SM	<i>JS</i>

BB 02-01-14/08

RELEASED

EC 01.11.09

Work Order:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector	

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Initial	Corrective Action Section B	Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector

PAR#: \_\_\_\_\_ Fault Category: \_\_\_\_\_ DQA: \_\_\_\_\_ Date: \_\_\_\_\_

**NOTE:** Date & initial all entries  
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. K10007	REV. B SHEET 1 OF 1
DATE 00.08.29		TITLE BEARPAW KIT 19" WIDE x 16" LONG SCALE NTS	
A	99.12.06	NEW ISSUE	
B	00.08.29	ADD D058-678-011	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING BEARPAW INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206A/B	D206-559-011
MD 500	D500-572-011
EC 120	D120-638-011
OH-58 A/A+/C	D058-678-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10007	D206-559-011	D500-572-011	D120-638-011	D058-678-011
D2182B050	4	4	4	4	4
D2274	8	8	8	8	8
D2435	2	2	2	2	2
D2438	4	4	4	4	4
D2529	8	8	8	8	8
AN4-15A	8	8	8	8	8
AN4-17A	8	8			8
AN960JD416	16	16	8	16	8
MS21042L4(OR -4)	8	8	8	8	8
QS200M44S	2	2	2		2

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 18504

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Dec 04, 2002  
01:19 pm

Work Order No : 0018504  
Project Name : \*K10007  
Project For : week 4  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10007  
Description : Bearpaw Kit 19" x 16"  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date :  
Est Finish Date : 01-17-03  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00